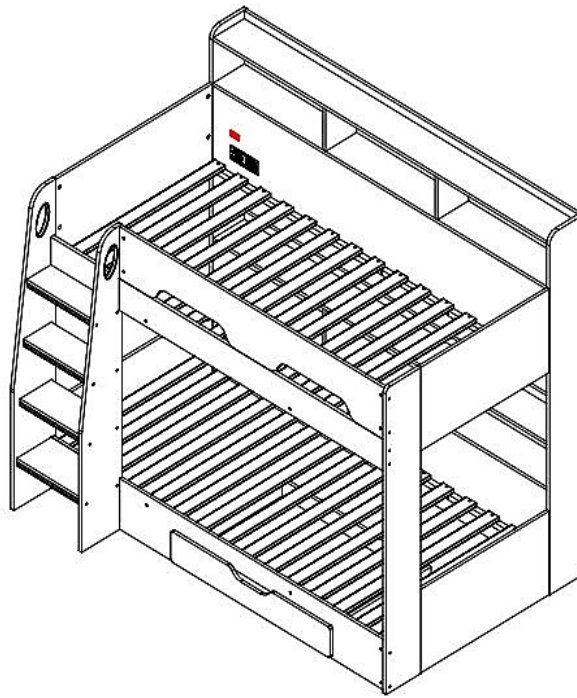




Assembly Instructions

Orion Bunk Bed



Important before assembly:

Read these instructions carefully before assembling or using the product.

Please check the contents of the boxes before attempting to assemble this product. The instructions will have a checklist of parts and fittings.

It would be sensible to lay a rug or a carpet on the floor where you intend to assemble the product, to void scratches and damaging the product or the floor.

Assemble the product as close to its intended final location/room as possible.

Do NOT use any power tools as this may damage the frame.

Health & Safety:

This product or some parts of this product will be heavy. Please use an assistant when lifting.

DO NOT jump on the product or any of its parts.

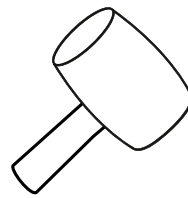
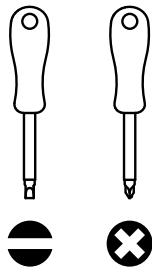
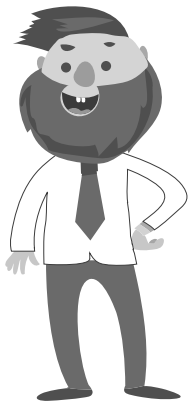
DO NOT use this product if any parts are missing, damaged or worn.

DO NOT use this product unless all fixings are secured.

Please keep small parts out of reach of children.

Always use on a level, even surface.

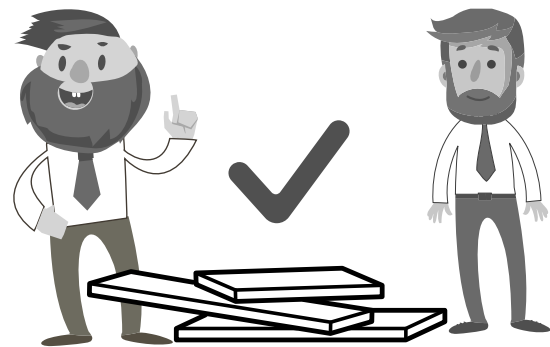
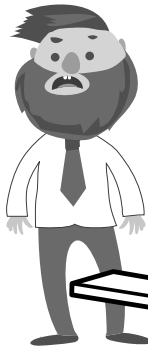
Please keep these instructions for future reference.



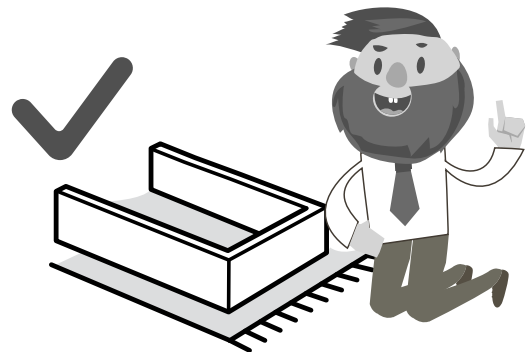
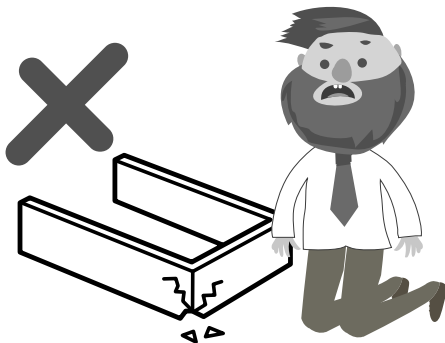
(Not metal)

These tools are not necessary, but may help to assemble certain parts of the product.

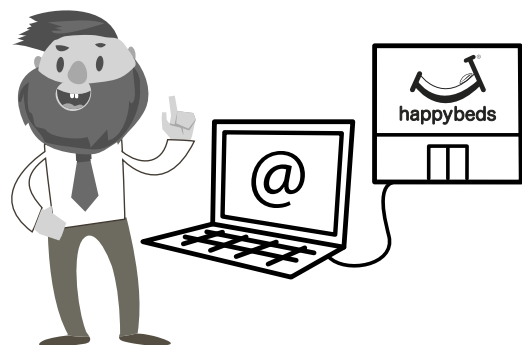
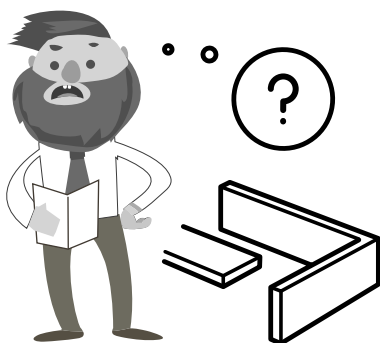
Do NOT use any power tools as this may damage the frame.



This product or some parts of this product will be heavy. Please use an assistant when lifting.



Never drag or push the pieces across a hard or stone floor as this will cause damage to the joints. Use a carpet or a rug for extra care.



If you have problems assembling or have damaged or missing pieces, please contact us by visiting:

<https://www.happybeds.co.uk/customer-service>

HARDWARE

A



Cam Stud
63PCS

B



Cam
63PCS

C



M8 x 25mm
112PCS

D



M6 x 45mm
9PCS

E



M4 x 45mm
28PCS

F



M4 x 38mm
7PCS

G



M3.5 x 14mm
40PCS

K



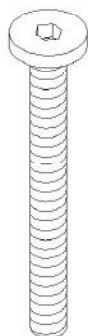
M10 x 13mm
8PCS

L



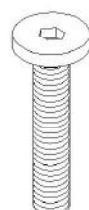
M6 Round Nut
8PCS

M



M6 x 50mm
32PCS

N



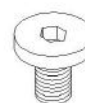
M6 x 35mm
20PCS

P



M6 x 30mm
60PCS

Q



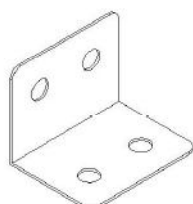
M6 x 12mm
4PCS

R



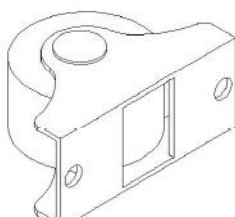
M6
10PCS

H



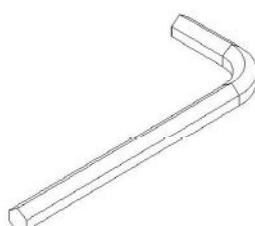
L Braket
8PCS

J



Caster
4PCS

T



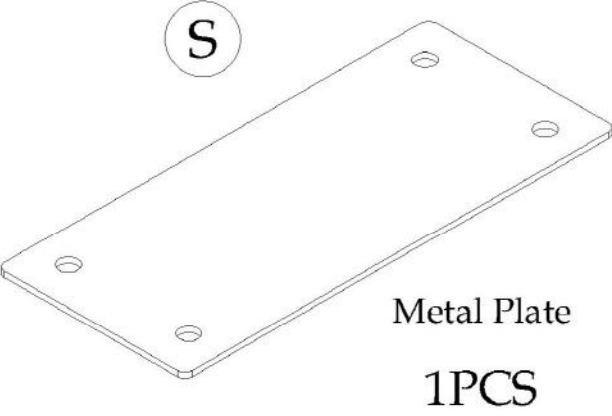
M4
2PCS

U



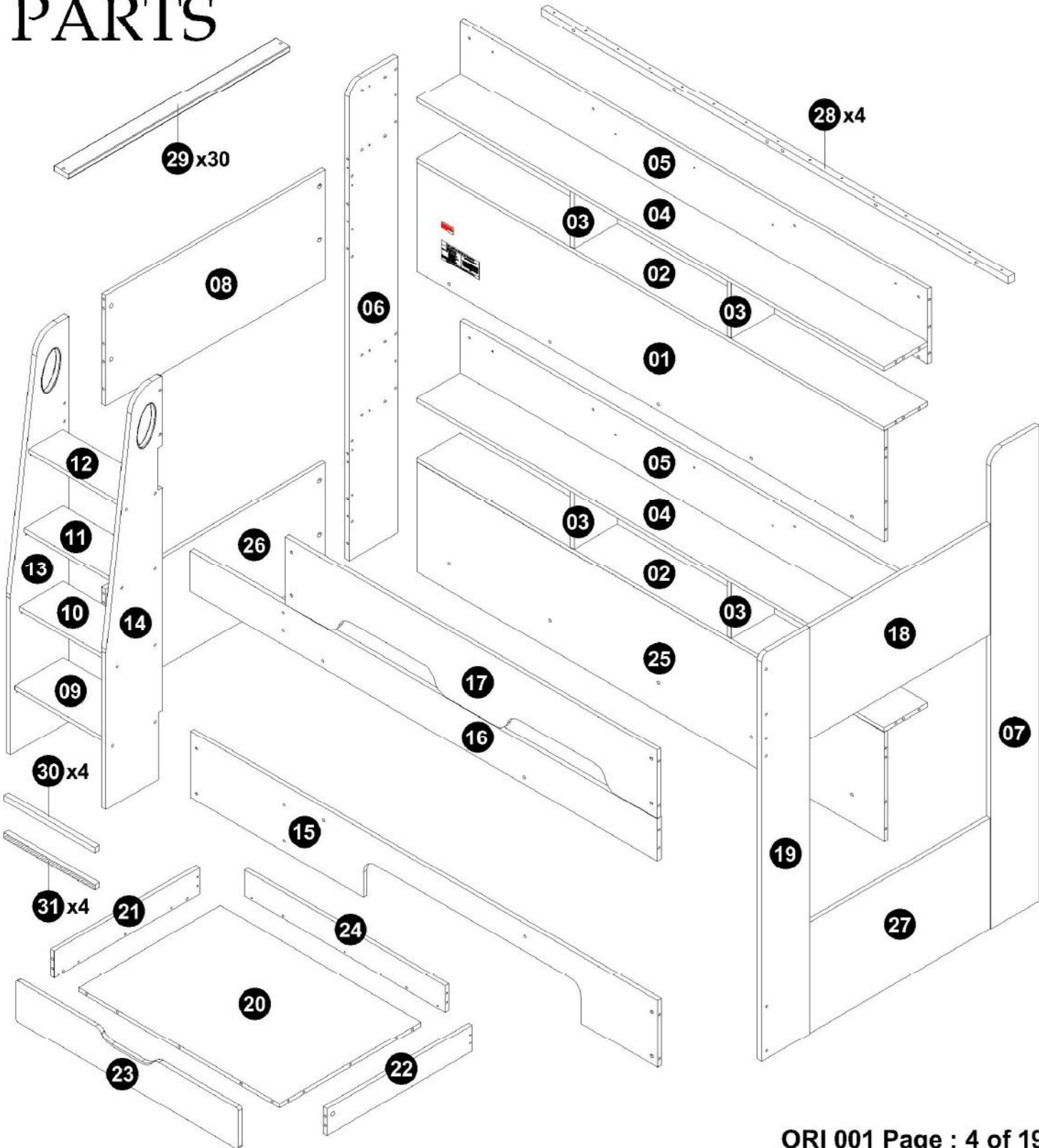
M4
12PCS

HARDWARE



Metal Plate
1PCS

PARTS





Important for High Sleepers, Bunk Beds and Children's Beds

Warning:

High sleepers and the upper tier of bunk beds are not suitable for children under 6 years of age due to risk of injury from falls.

High Sleepers and Bunk Beds present a risk of injury from strangulation if used incorrectly. Never attach or hang anything on any part of the bed that is not designed to be used with the bed, for example, but not limited to ropes, strings, cords, hooks, belts and bags.

Children can become trapped between the bed and the wall, a roof pitch, the ceiling and other pieces of furniture (e.g. wardrobes). To avoid risk of serious injury, the distance between the top safety barrier and any adjoining structure shall not exceed 75mm or shall be more than 230mm.

Maximum thickness of a mattress on the top tier is 18cm. Please refer to the label or marking on the headboard.

This bed has been tested by an independent laboratory and is in compliance with BS EN 747-1 : 2012+A1:2015 – Standard Consumer Safety specification for bunk beds & high sleepers.

Safety Advice

Please take the time to carefully read through the whole of these instructions before you commence.

Keep these instructions for future reference.

Unpack, inspect and check off all of the contents.

Please dispose of all packaging safely.

Small component parts could choke a child if swallowed.

We strongly recommend that you keep children well away from the work area.

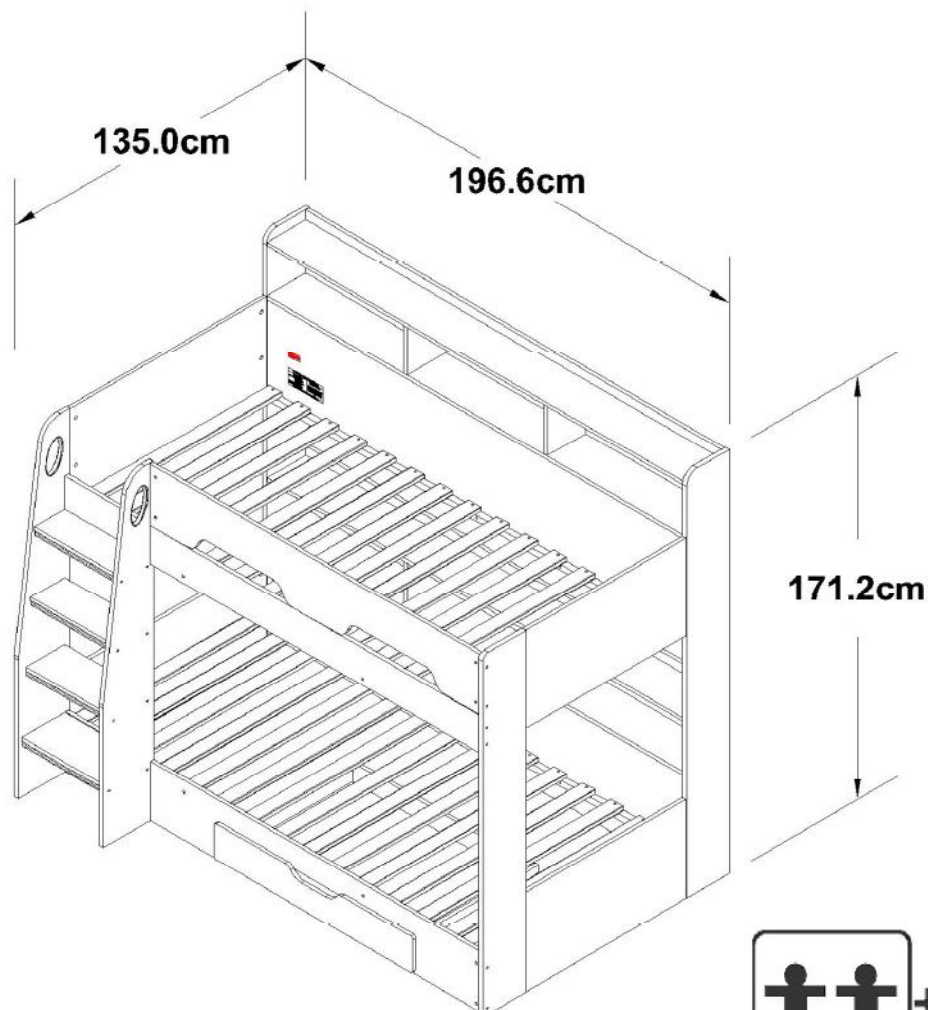
It would be sensible to lay a sheet or blanket on the floor where you intend to work to avoid scratching this product and to protect your floor.

This product is heavy. Take extreme care when lifting to avoid personal injury or damage to the product.

Assemble the product as close to its intended final position in the room as possible.

Please check the contents of boxes before attempting to assemble this product. A full checklist of parts and fittings is given in page 5 of this instruction leaflet.

HANDY HINT: If you keep the hardware in a bowl during assembly you will be less likely to lose them.



1



A x 10



B x 30



C x 60

WHEN FITTING CAMS

ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING BOLT
TURN CLOCKWISE UNTIL SECURE



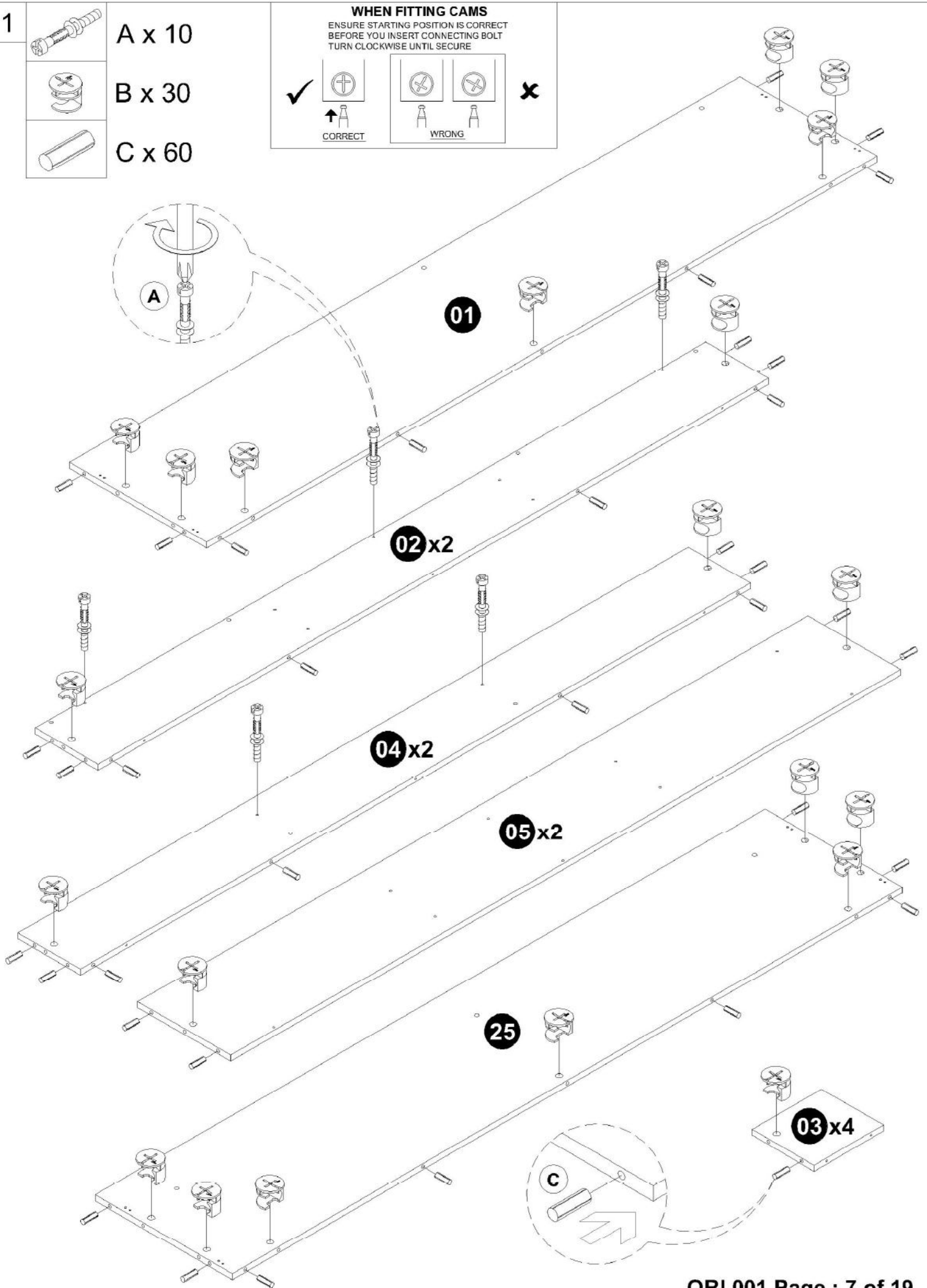
↑
CORRECT



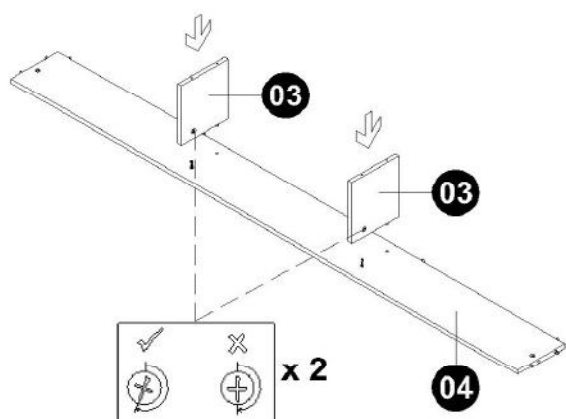
WRONG



x



2

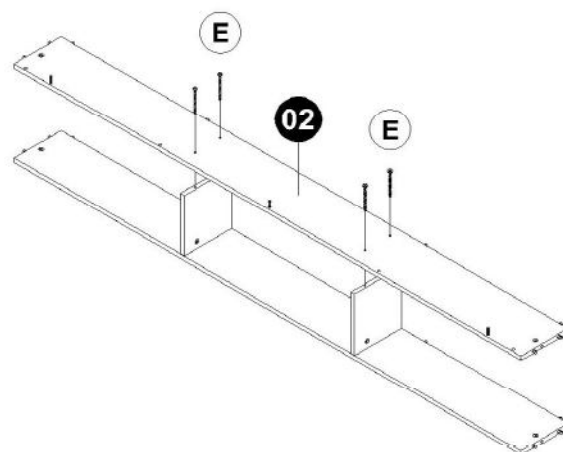


Do This Step 2 Times

3



E x 8

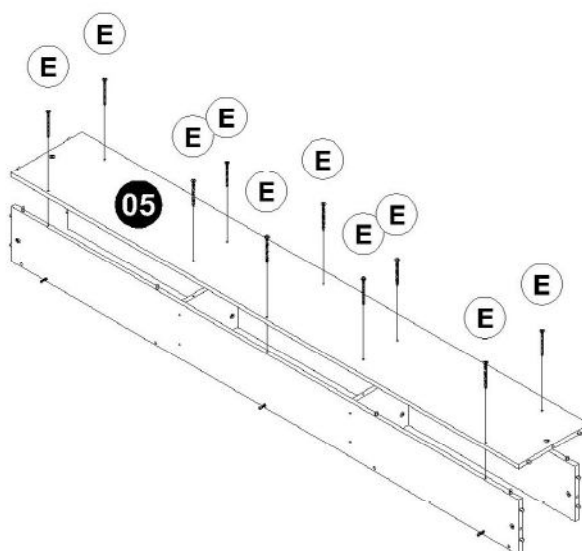


Do This Step 2 Times

4



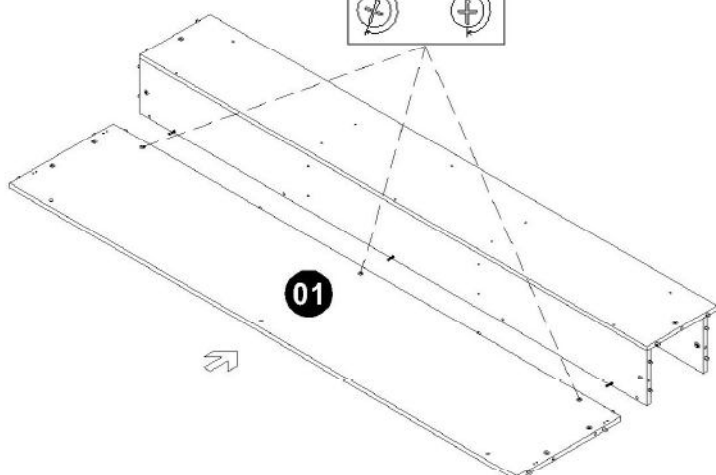
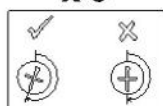
E x 20



Do This Step 2 Times

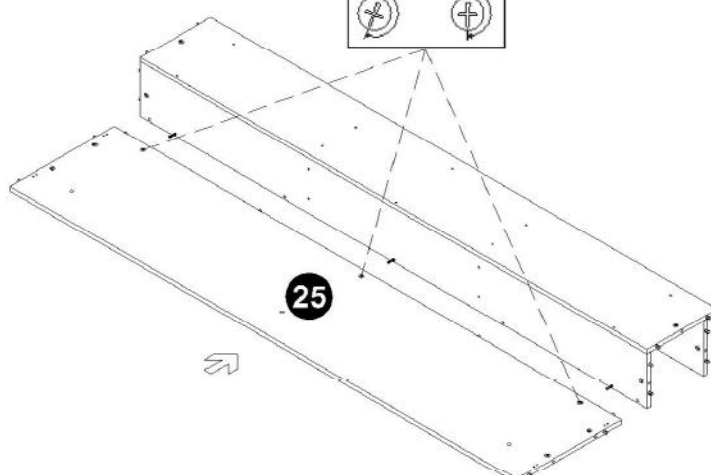
5

x 3

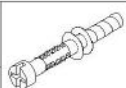


6

x 3



7



A x 36



B x 8



C x 16



K x 4

WHEN FITTING CAMS

ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING BOLT
TURN CLOCKWISE UNTIL SECURE



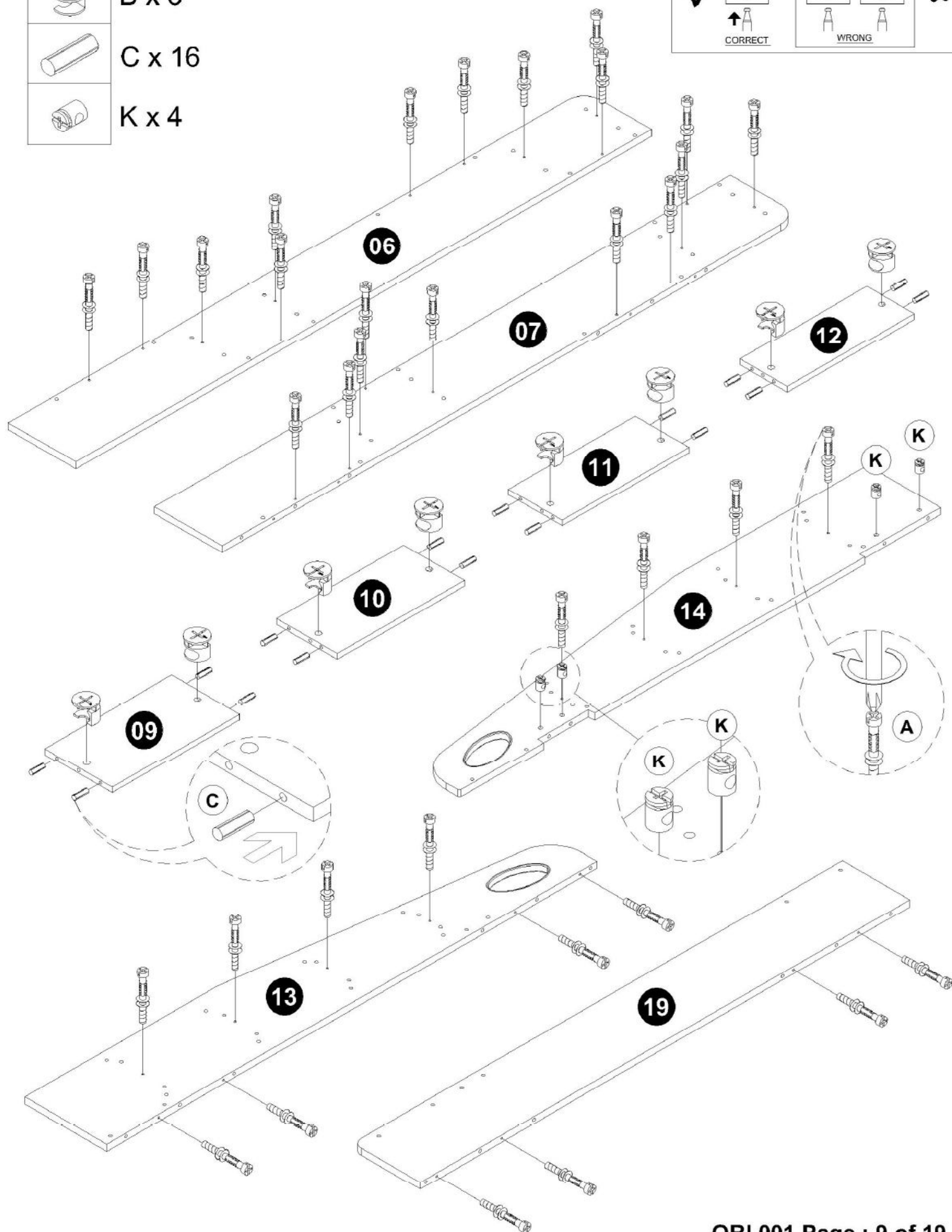
↑
CORRECT



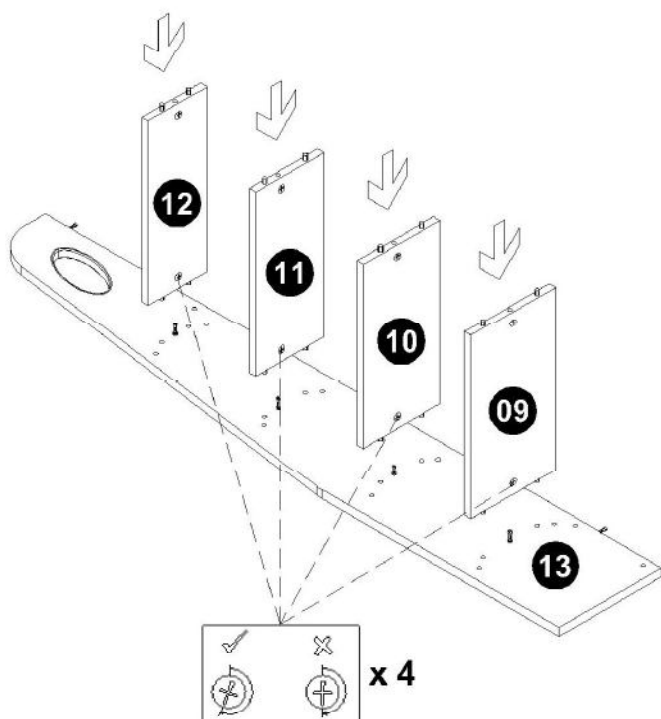
↑
WRONG



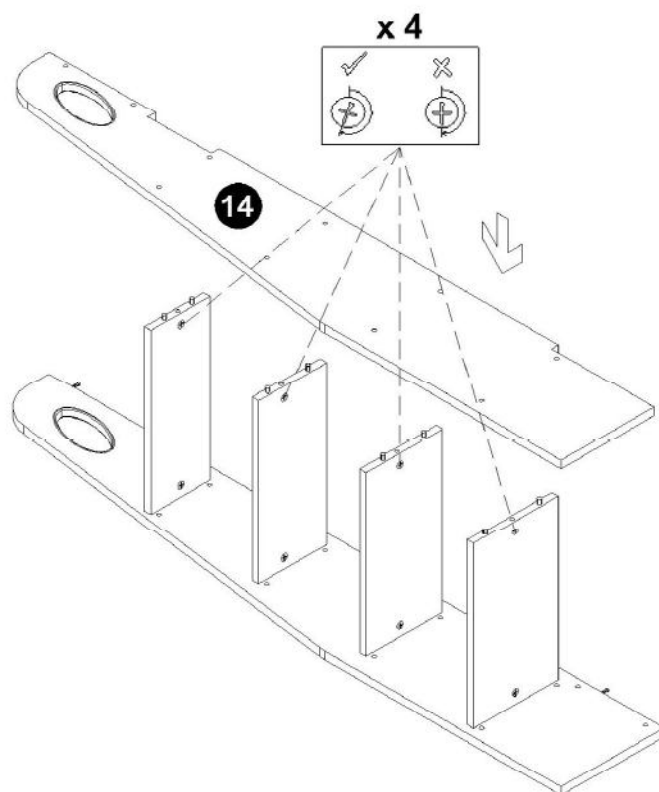
X



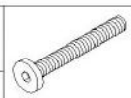
8



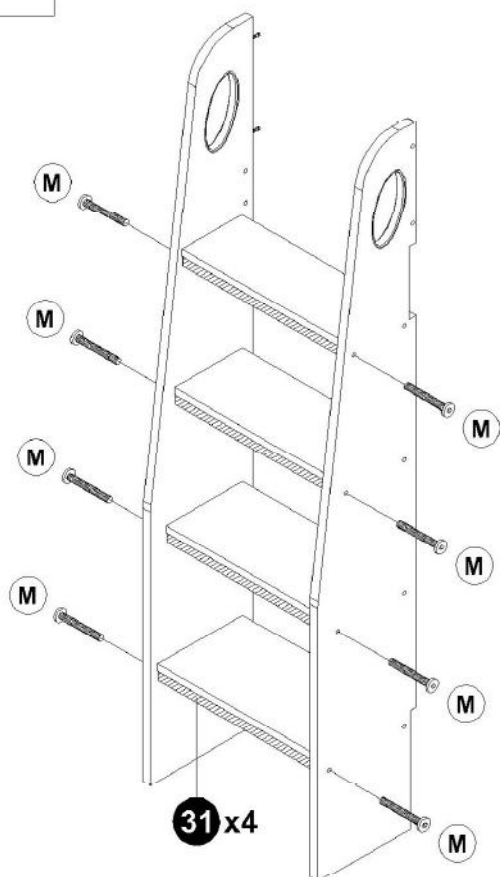
9



10



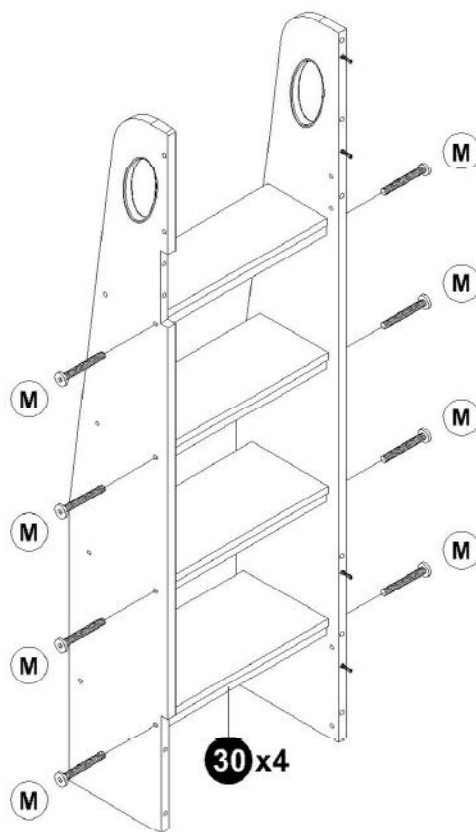
M x 8



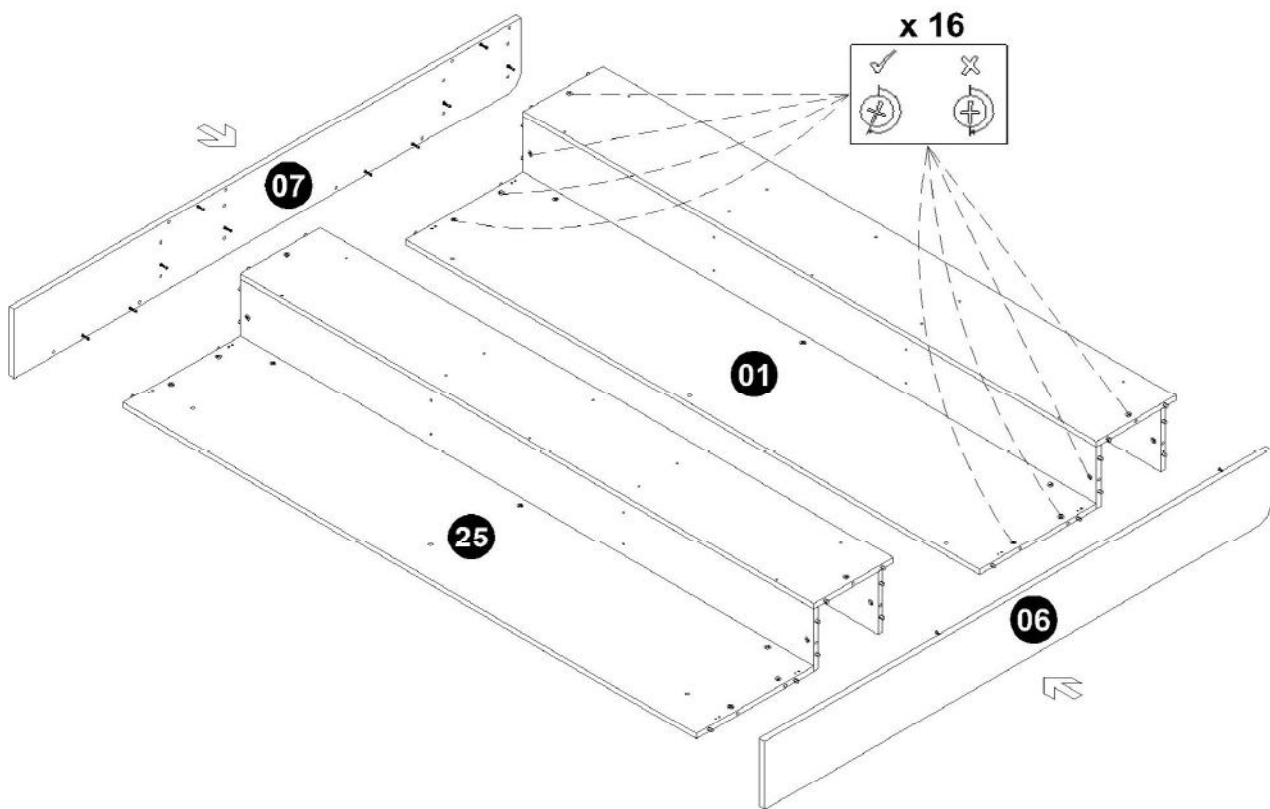
11



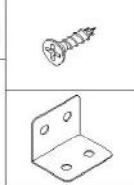
M x 8



12

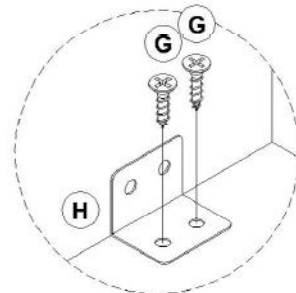
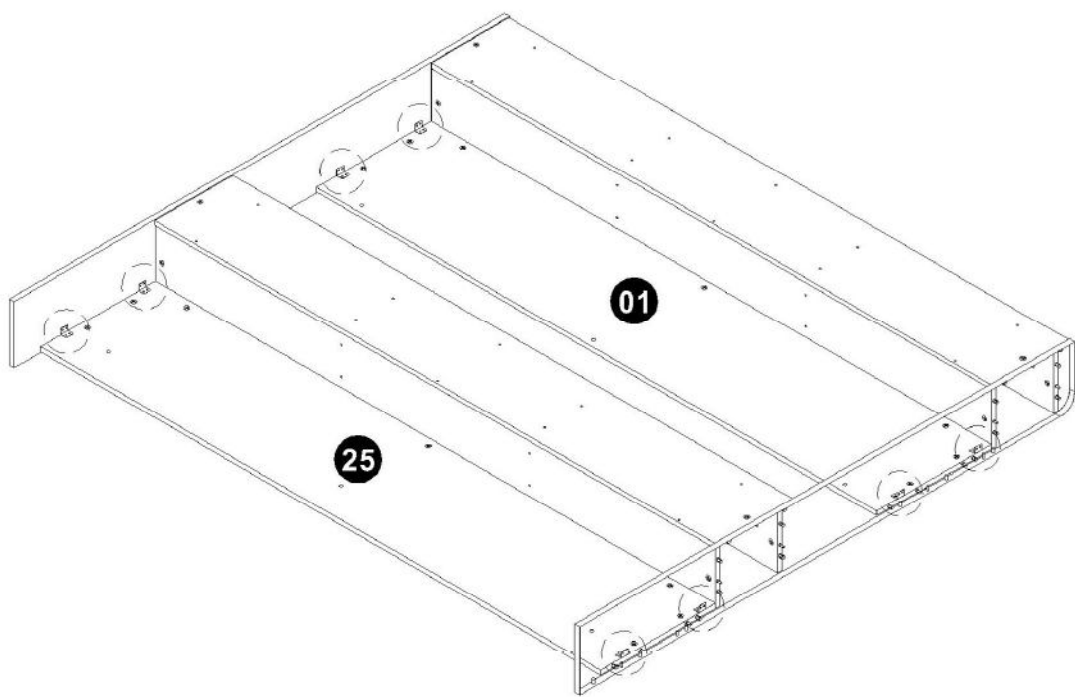


13



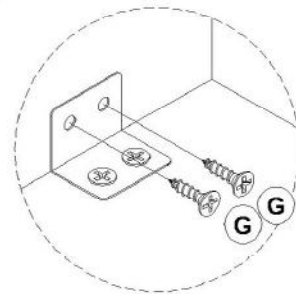
G x 32

H x 8



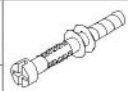
13.1

USE PRE - DRILLED HOLES IN PART 01,25

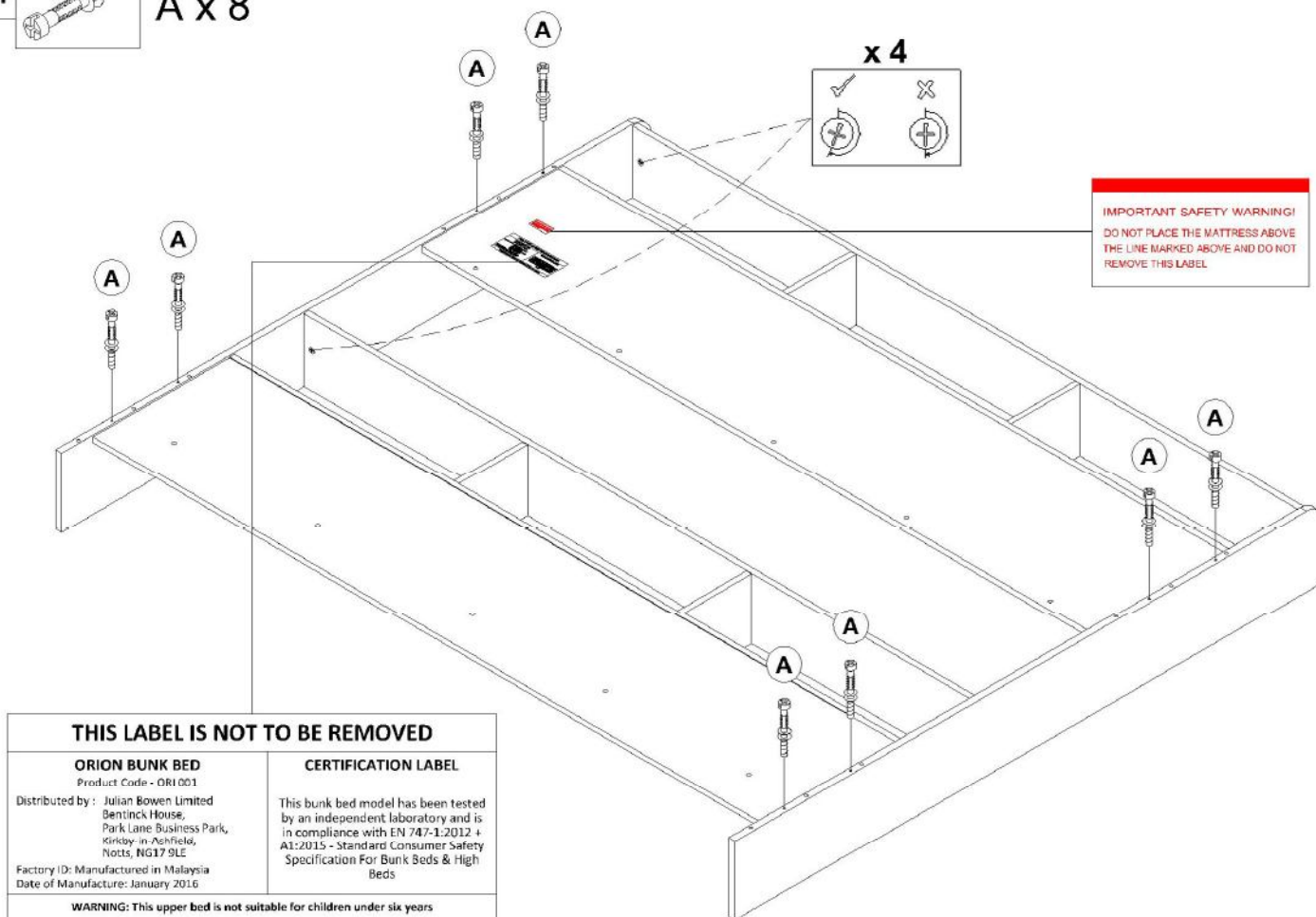


13.2

14



A x 8



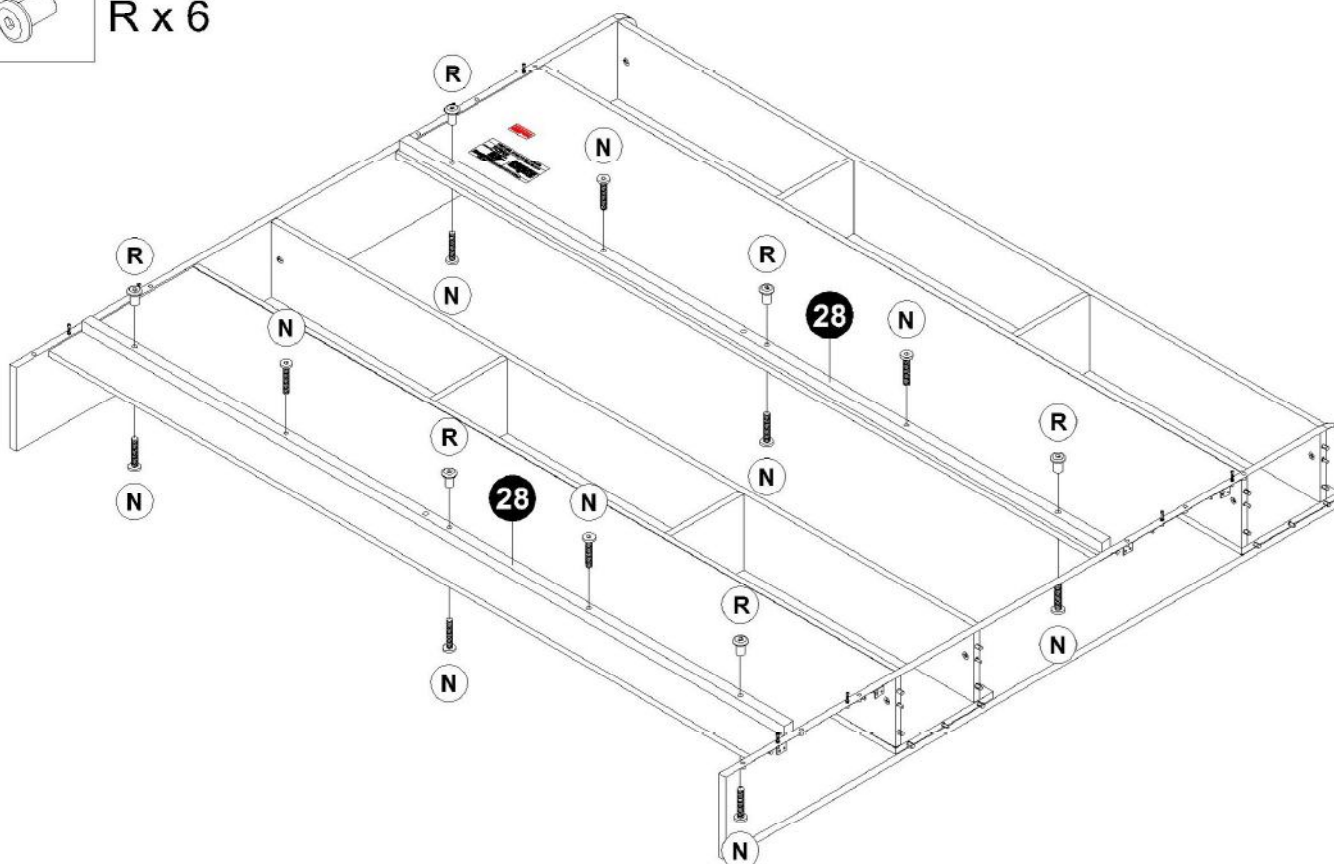
15



N x 10



R x 6



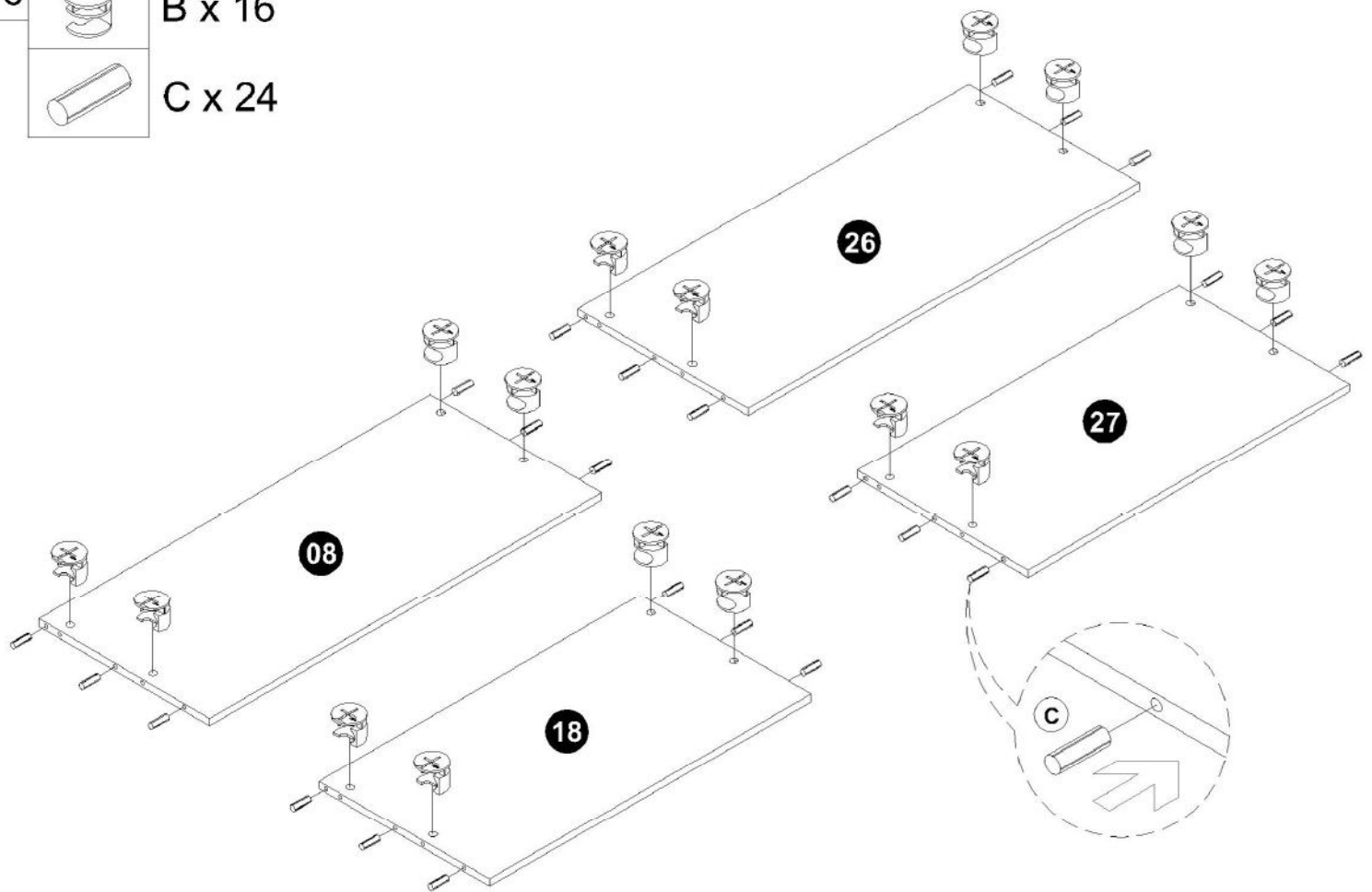
16



B x 16



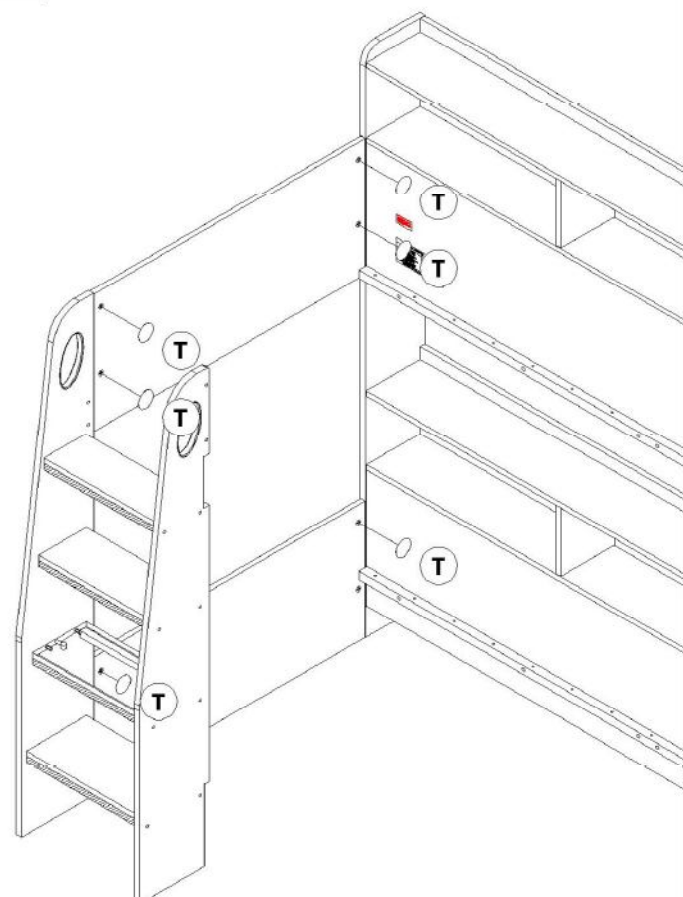
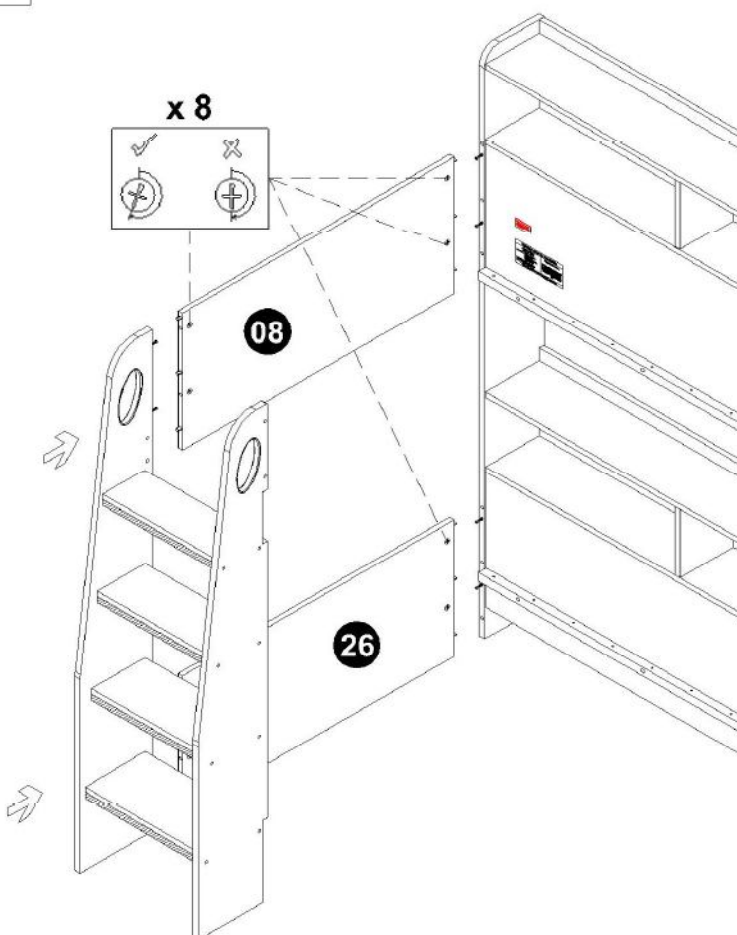
C x 24



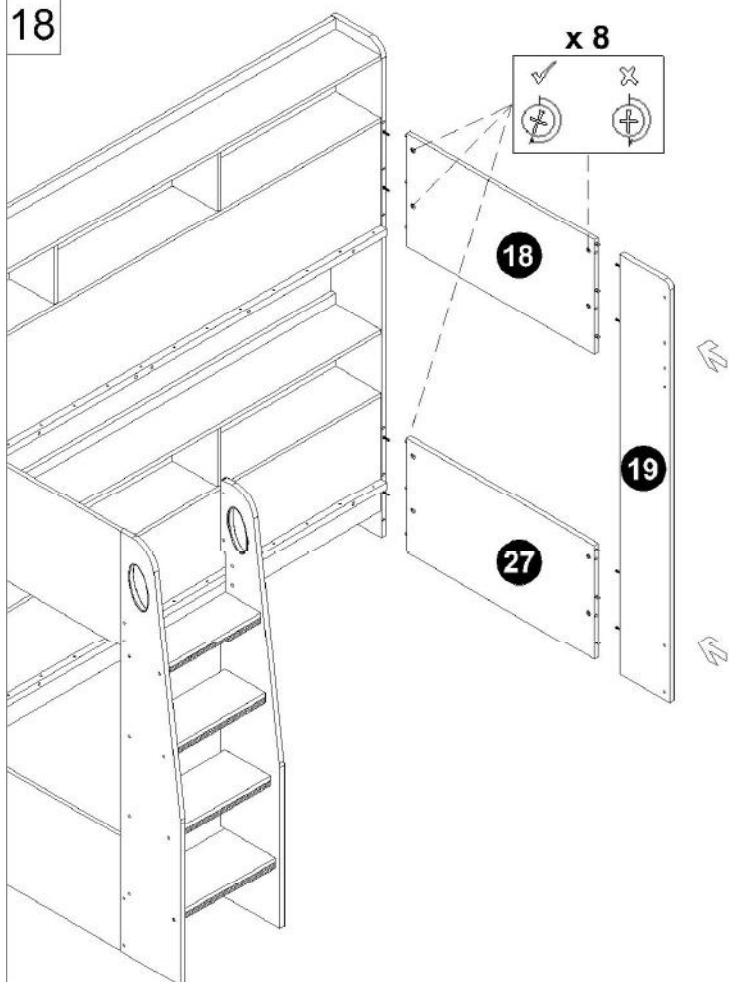
17



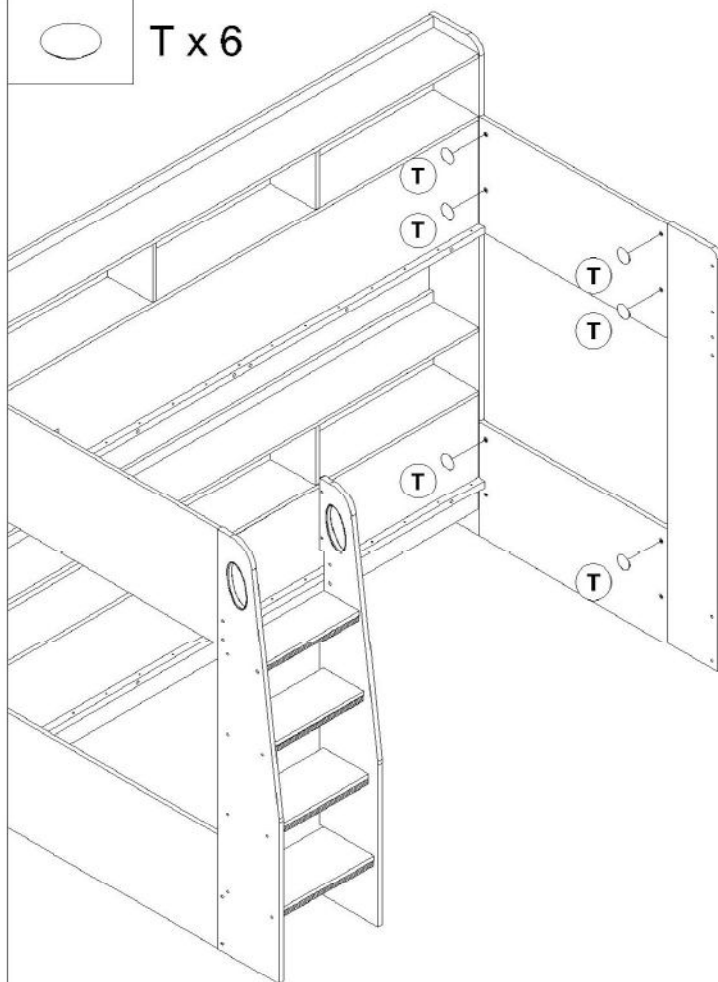
T x 6



18



T x 6



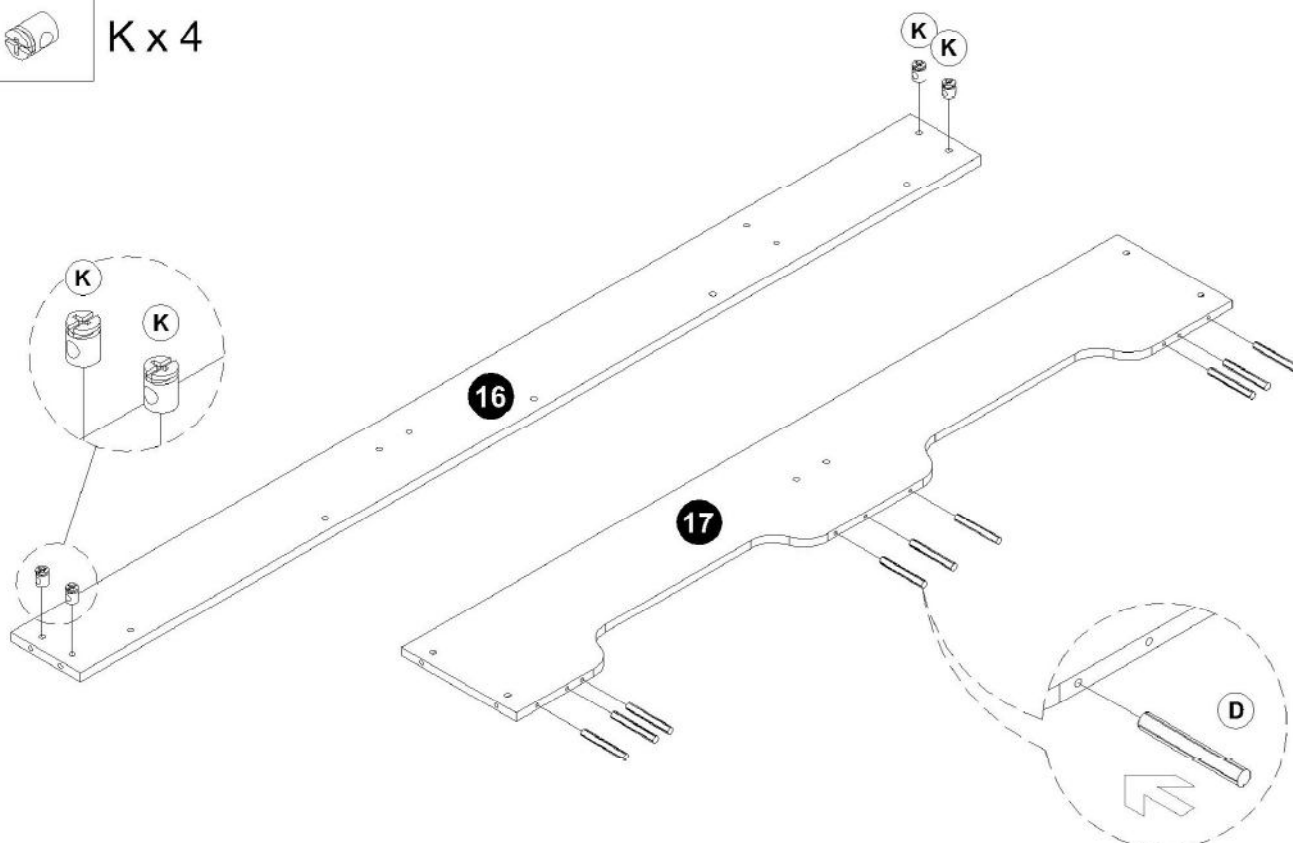
19



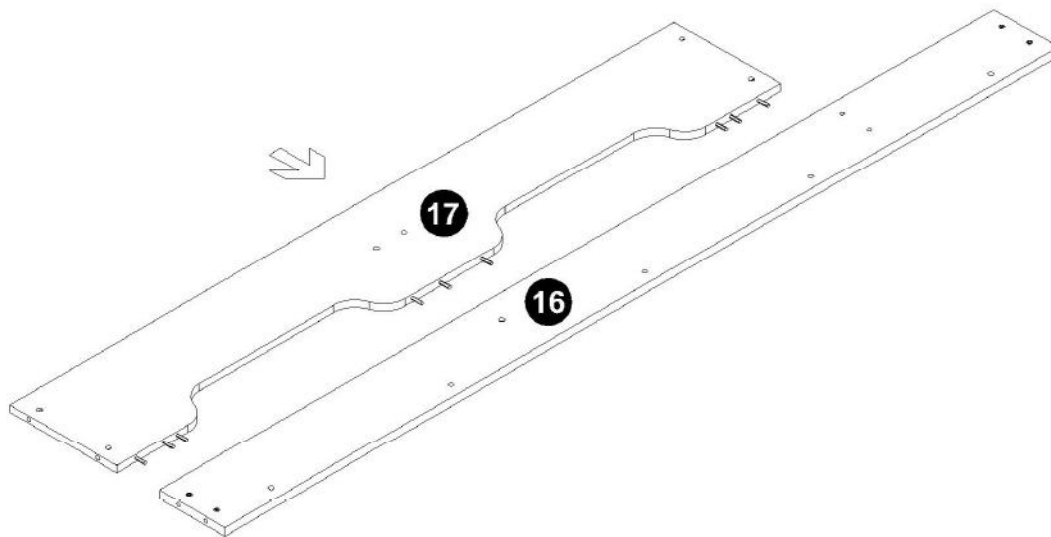
D x 9



K x 4



20



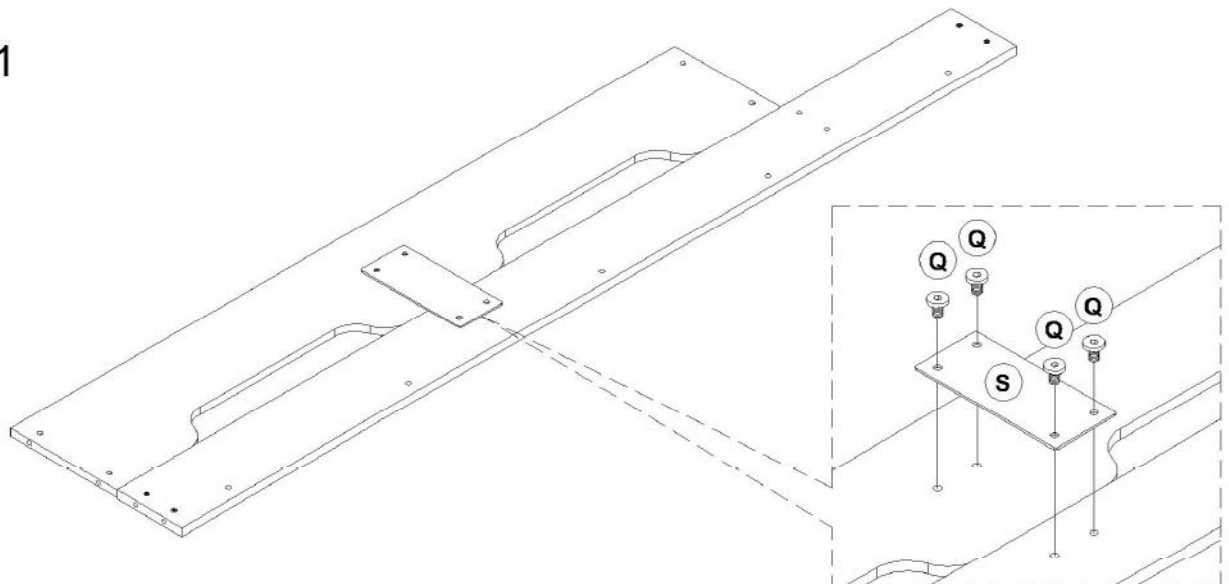
21



Q x 4



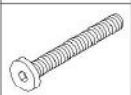
S x 1



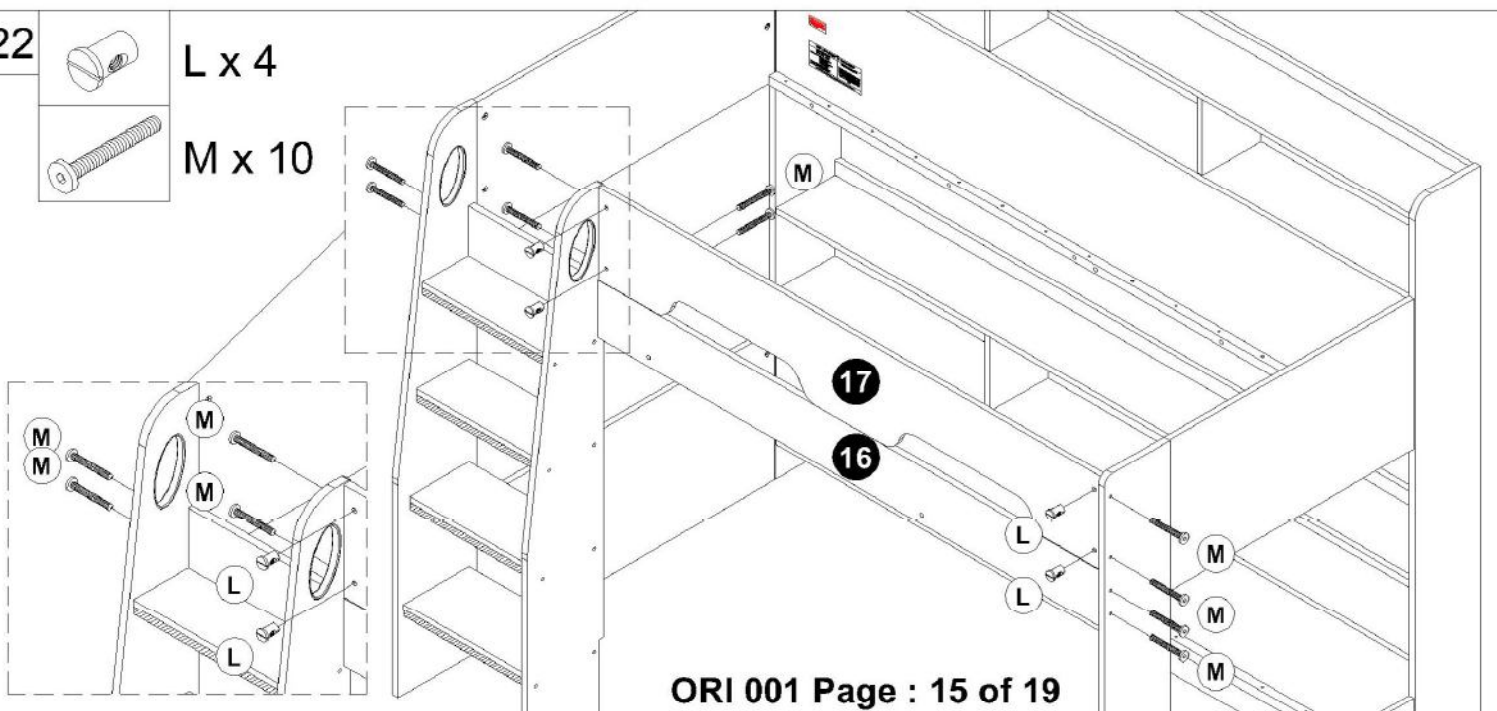
22



L x 4



M x 10



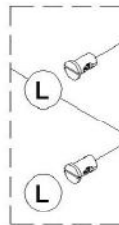
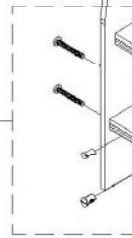
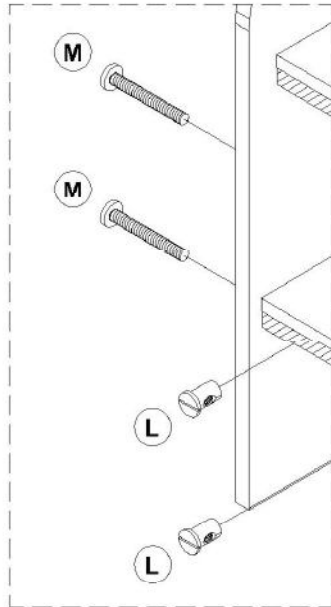
23



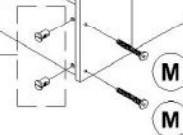
L x 4



M x 6



15



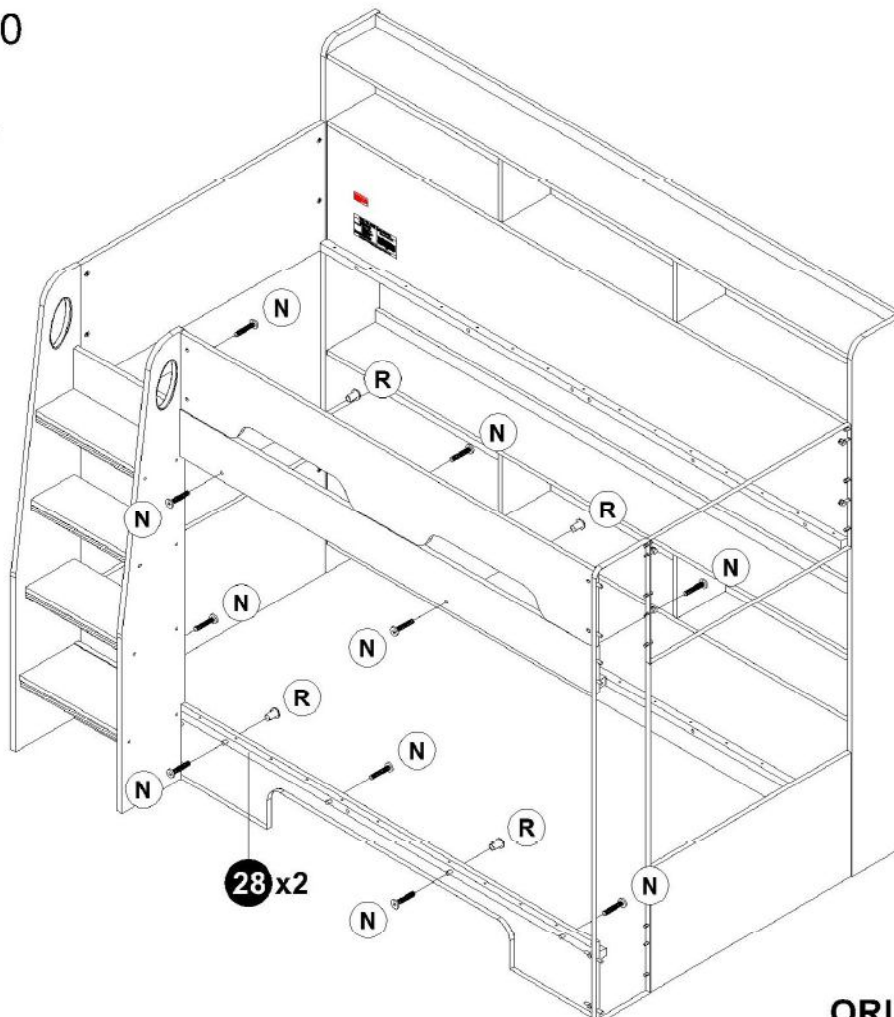
24



N x 10



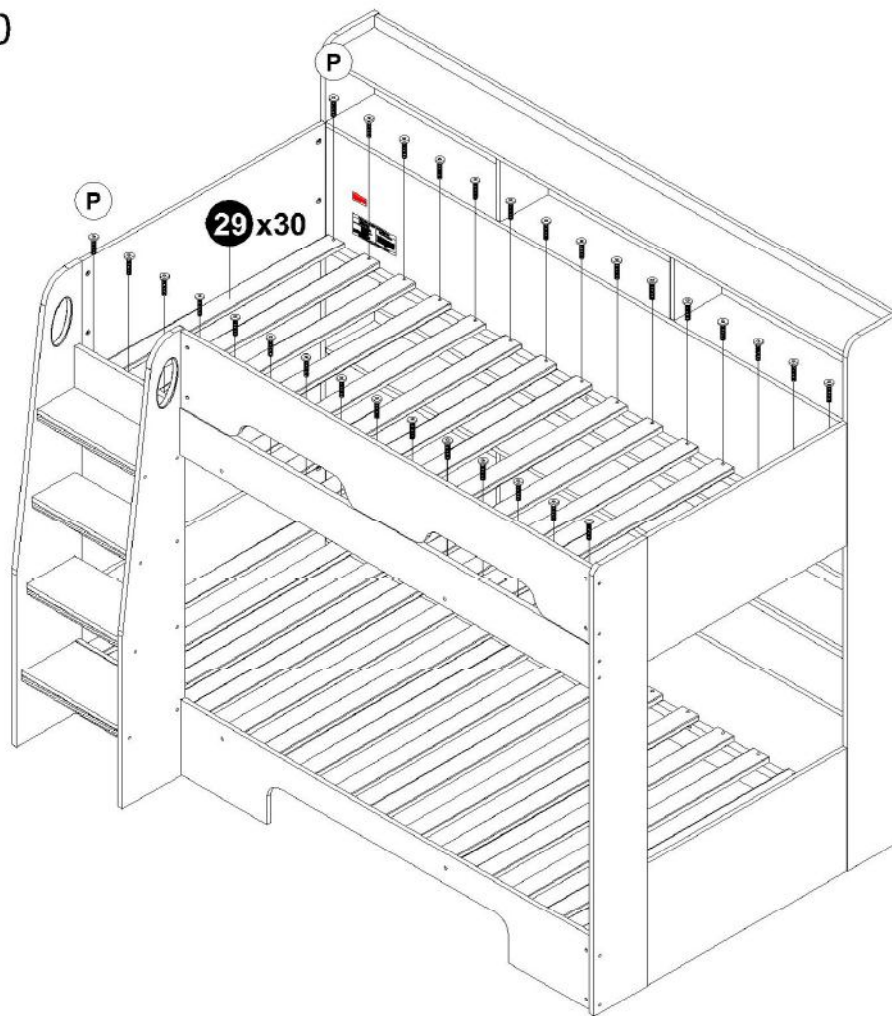
R x 4



25



P x 60



26



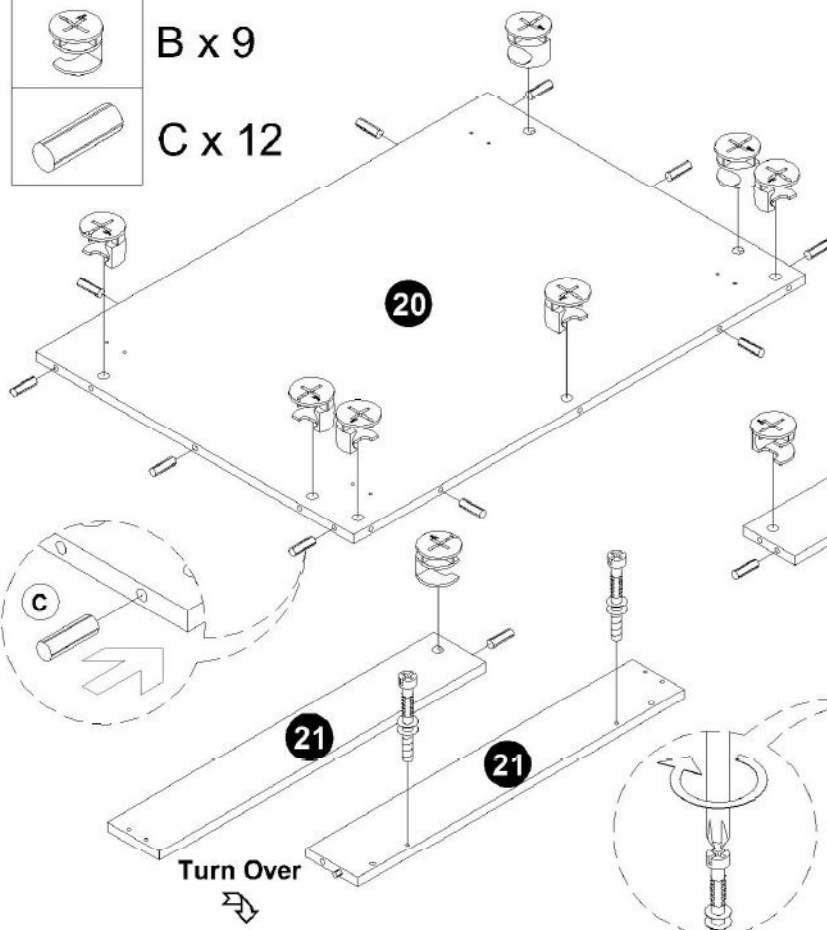
A x 9



B x 9



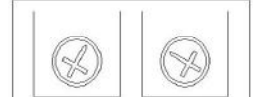
C x 12

**WHEN FITTING CAMS**

ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING BOLT
TURN CLOCKWISE UNTIL SECURE



↑
CORRECT



WRONG



26



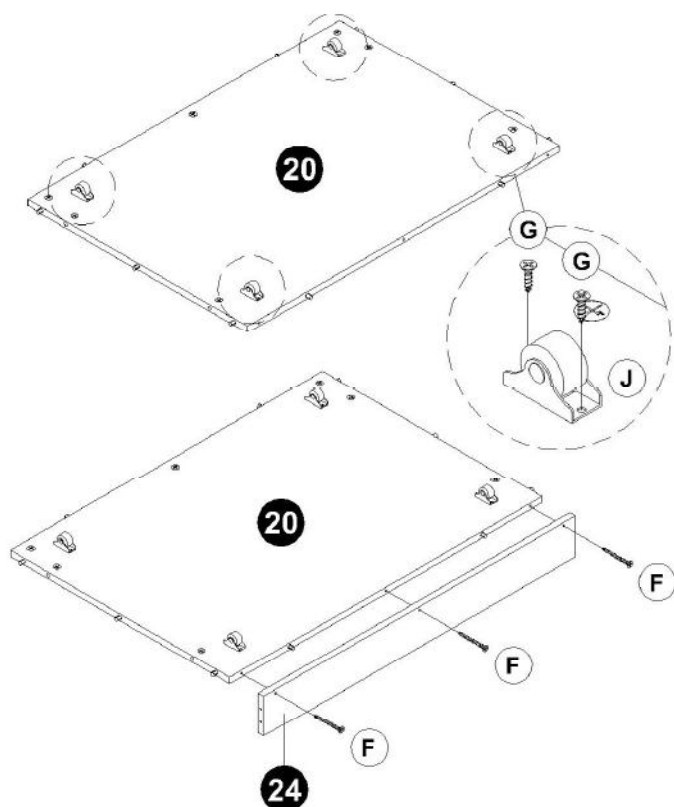
F x 3



J x 4



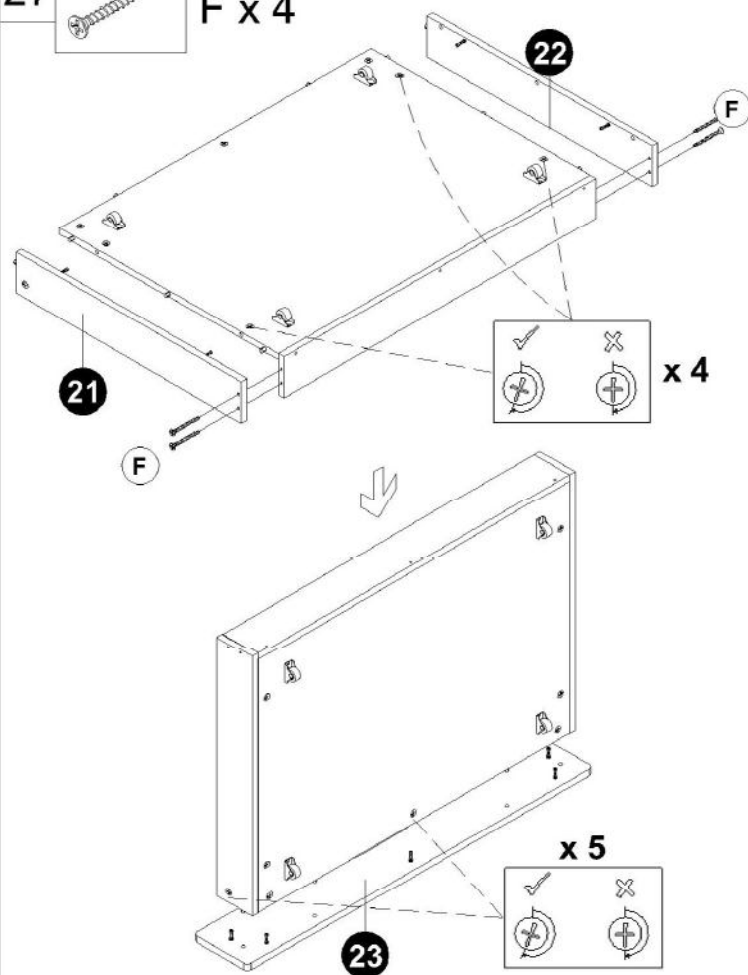
G x 8



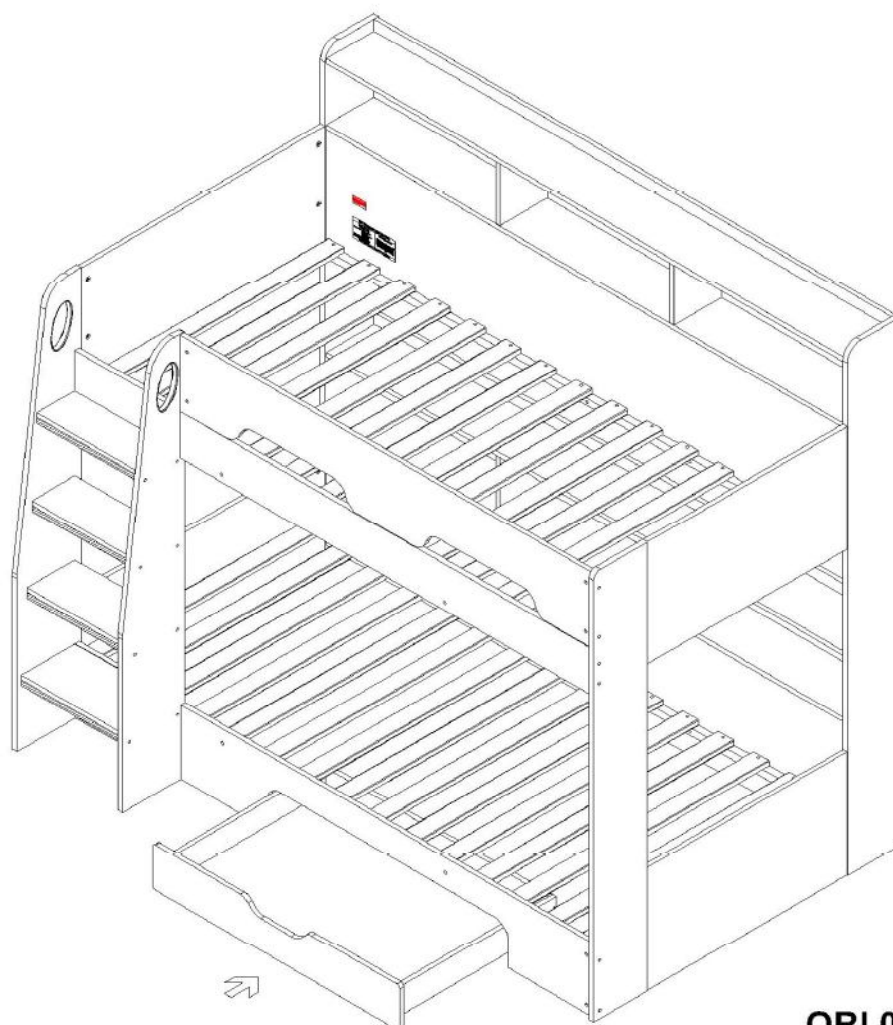
27



F x 4



28



Please dispose of all packaging safely.

General Care & Maintenance

Wipe clean with a slightly damp cloth.
Avoid the use of all household cleaners and abrasives.

Periodically check all screw & fixings to ensure they are secure.
When moving your product, carefully lift into place. Never drag or push the pieces across the floor as this will cause damage to the joints and could result in failure to the product that will invalidate the warranty.

For more information on cleaning and product care visit:
<https://www.happybeds.co.uk/help-and-advice>

Notes

We've tried to make this product as easy to assemble as possible. In the unlikely event that you have problems putting it together or have damaged or missing pieces, please contact us by visiting:

<https://www.happybeds.co.uk/customer-service>



www.happybeds.co.uk

